

**P A C K I N G M E T H O D**



**[Edition 2014]**

**Table 1. NIKO packing method**

- N1** Inner bore < 90mm, will use individual small box packing.  
For example: NIKO NUTR 203 , it means 1x1 individual small box packing.
- N1** Inner bore ≥ 90mm, will use NIKO Ply-wood box packing.  
For example: NIKO NA 4920.
- N2** Inner bore < 90mm, will use individual small box packing.  
For example: NIKO NATV 5 LL (5x1), it means 5 pcs in a small box with  
5 pcs in a roll, total 1 roll in a box.
- NOEMI** Concerning the model number with remark(OEM1), will use OEM1 packing.  
For example: NIKO HK 4518 RS (OEM1)

**Table 2. Standard outer carton boxes of NIKO Needle Roller Bearings**

Outer carton boxes		Cartons / per layer	Layers / per pallet	Qty. / carton	Ply-wood pallets / Steel-structured Dimensions (mm)
Item	Dimensions (mm)				
1	380 x 255 x 170	9	4	36	1200 x 800 x 820
2	255 x 190 x 170	18	4	72	1200 x 800 x 820
3	380 x 255 x 170	2 * 2	1 * 4	8	830 x 600 x 640
4	255 x 190 x 170	2 * 4	3 * 4	20	830 x 600 x 640
5	380 x 255 x 170	9	4	36	1260 x 920 x 930
6	255 x 190 x 170	18	4	72	1260 x 920 x 930

**Table 3. Standard mini boxes for all of NIKO Needle Roller Bearings**

Four boxes in all		Four boxes in all / per layer	Layers / per carton	Qty. / Four boxes in all	Outer carton boxes Dimensions (mm)
Item	Dimensions (mm)				
1	160 x 110 x 145	4	1	4	380 x 255 x 170
2	160 x 110 x 145	2	1	2	255 x 190 x 170

**P.S. 1** NIKO Packing method



**Inner bore < 90mm, we use individual small box packing.**

For example,

NIKO NUTR 203 , it means 1x1 individual small box packing.

————— 03 ~ 05



**Inner bore ≥ 90mm, use NIKO Ply-wood boxes packing.**

For example,

NIKO NA 4920

————— 06 ~ 08



**Inner bore < 90mm, we use individual small box packing.**

For example,

NIKO NATV 5 LL (5x1), it means 5 pcs in a small box with 5pcs in a roll, total 1 rolls in a box.

————— 09 ~ 11



**Concerning the model number with remark (OEM1), we use OEM1 packing.**

For example,

NIKO HK 4518 RS (OEM1)

————— 12 ~ 14

[NIKO GENERAL BEARINGS PACKING STANDARD]



**Inner bore < 90mm, we use individual small box packing.**

For example,

NIKO NUTR 203 , it means 1x1 individual small box packing.

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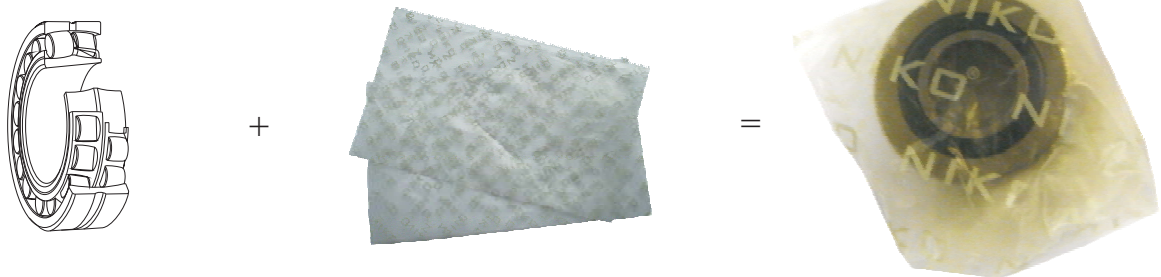
————— 03~05

Concerning the model number without remark(OEM1), Inner bore < 90mm,  
use individual small box packing./ 1x1 packing, please refer to (A)-(G)

For example,  
NIKO NUTR 203, it means 1x1 individual small box packing.

**PACKING METHOD: 1 X 1**

(A): Put the bearing into the suitable small plastic bag;



(B): Paste the model lable on the small box;



(C): Put it into the suitable small box according to step one;



(D): Paste tape for small box, individual small box packing finished;



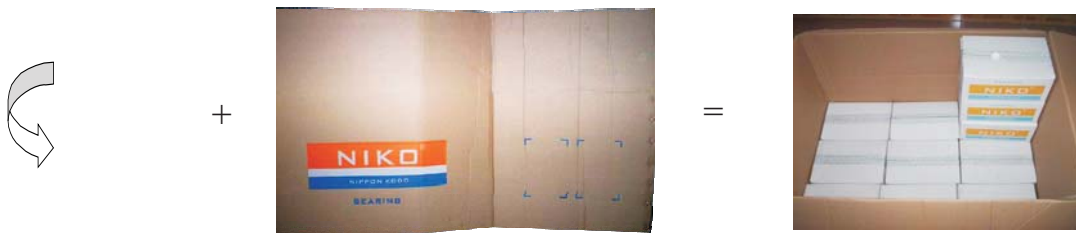
(E): Put the individual small boxes packing into the carton, carton plastic bag has been in the carton (including big and small cartons, bearing outer diameter  $\leq 40$ mm have used small cartoon, the others big cartoon);



(F): Envelop the carton, and paste tape for outer carton;



(G): Put all the cartons on the pallet, then covered with pallet surrounding paper-cartons to make sure the shipment fixedness;



Final packing effect is finished;



[NIKO GENERAL BEARINGS PACKING STANDARD]



Inner bore  $\geq$  90mm, use NIKO Ply-wood  
boxes packing.

For example,  
NIKO NA 4920

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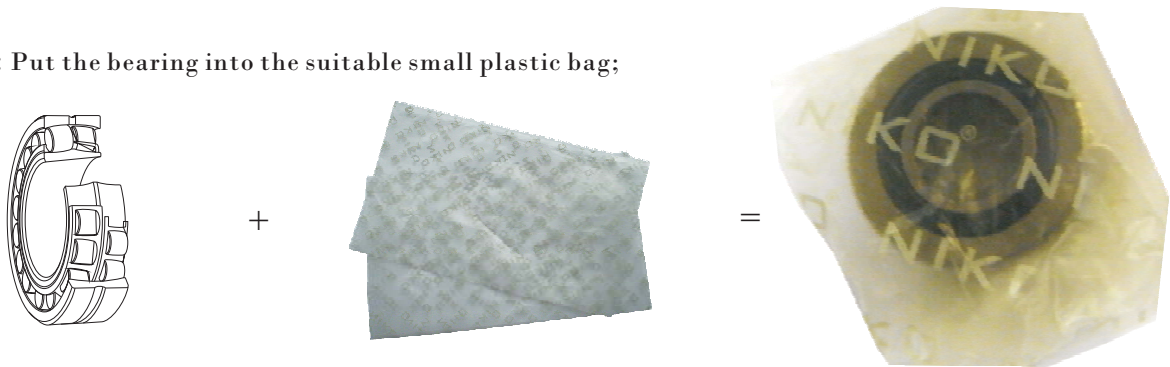
————— 06~08

Concerning the model number without remark(OEM1), Inner bore  $\geq 90$ mm,  
use NIKO Ply-wood boxes packing./ 1x1 packing, please refer to (A)-(E)

For example,  
NIKO NA 4920 it means 1x1 individual small box packing.

**PACKING METHOD: 1 x 1**

(A): Put the bearing into the suitable small plastic bag;



(B): Paste the model label on the small box;



(C): Put it into the suitable small box according to step one;



(D): Paste tape for small box, individual small box packing finished;





(E): Put the individual small boxes packing into the NIKO Ply-wood boxes ;



Final packing effect is finished;



[NIKO GENERAL BEARINGS PACKING STANDARD]



**Inner bore < 90mm, we use individual small box packing.**

For example,

NIKO NATV 5 LL (5x1), it means 5 pcs in a small box with 5pcs in a roll, total 1 rolls in a box.

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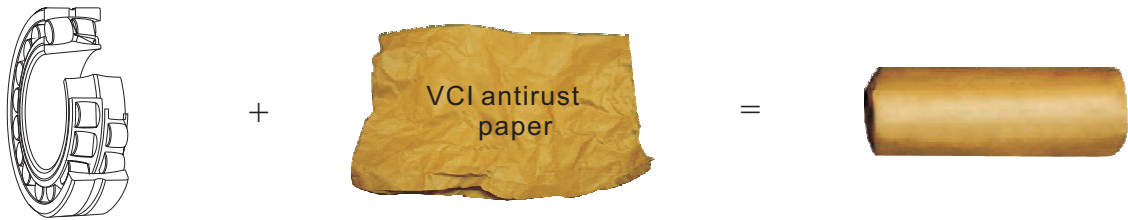
————— 09 ~ 11

Concerning the model number without remark(OEM1), Inner bore < 90mm, we also use small box packing./ n x n packing, please refer to (A)-(H)

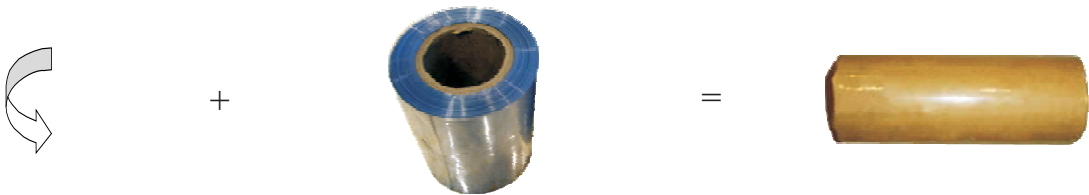
For example,  
NIKO NATV 5 LL (5x1), it means 5 pcs in a small box with 5pcs in a roll, total 1 rolls in a box.

**PACKING METHOD: 5 X 1**

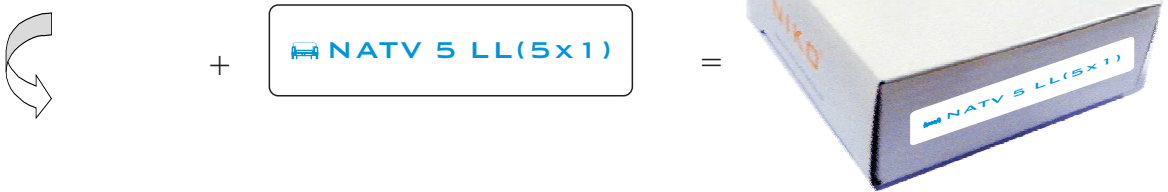
(A): Packed with VCI antirust paper;



(B): Bearings' shrinkage is used PVC hot shrink film;



(C): Paste the model label on the small box;



(D): Put the bearings into the suitable small box;



(E): Paste tape for small box, Then small box packing finished;



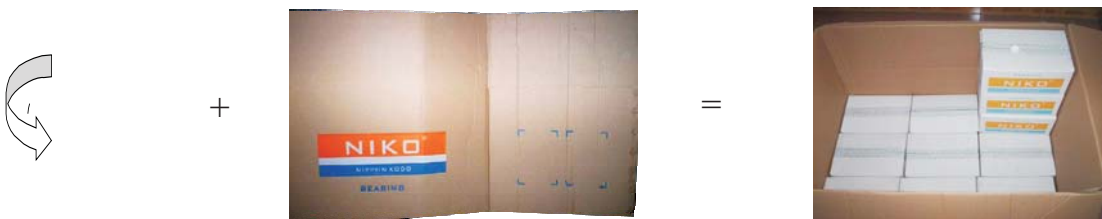
(F): Put the individual small box packing into the carton, carton plastic bag has been in the carton (including big and small carton, bearing outer diameter ≤ 40mm have used small cartoon, the others big cartoon);



(G): Envelop the carton, and paste tape for outer carton;



(H): Put all the cartons on the pallet, then covered with pallet surrounding paper-cartons to make sure the shipment fixedness;



Final packing effect is finished.



[NIKO GENERAL BEARINGS PACKING STANDARD]



Concerning the model number with remark(OEMI),  
we use OEMI packing.

For example,

NIKO HK 4518 RS (OEMI)

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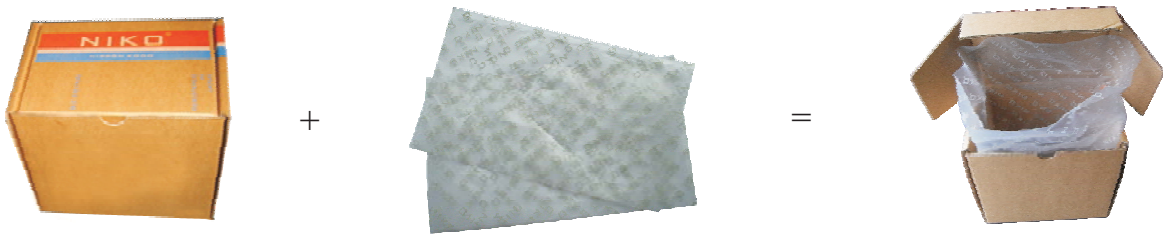
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**Concerning the model number with remark(OEM1), we use OEM1 packing, please refer to (A)-(H)**

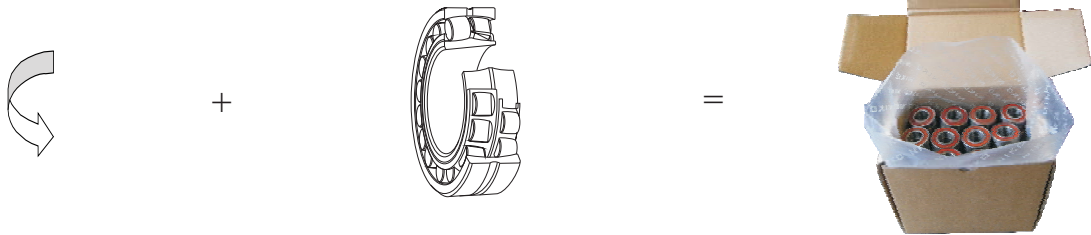
For example,  
NIKO HK 4518 RS (OEM1)

**PACKING METHOD:REVERT**

(A): 0.04x280x270mm small plastic bags are separately put into (160x110x145)mm box;



(B): Put the bearings into (160x110x145)mm box;



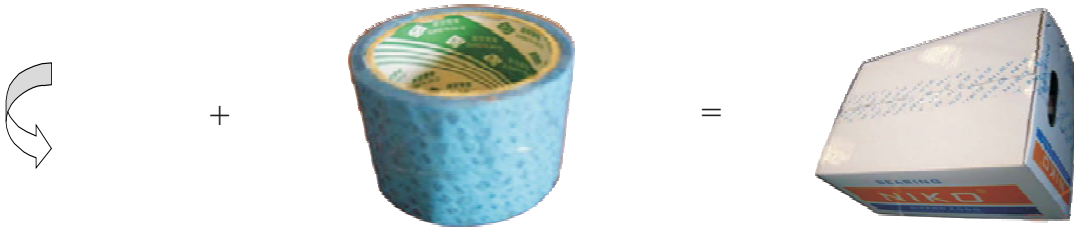
(C): 30mm tape for small box pasted on 0.04x280x270 mm small plastic bags;



(D): Put the 160x110x145mm box into carton (including big and small cartons), carton plastic bag has been in the carton (including big and small cartons, bearing outer diameter ≤ 40mm have used small cartoon, the others big cartoon);



(E): Envelop the carton, and paste tape for outer carton;



(F): Put all the cartons on the Steel-structured foldable flow box,



(H): Paste label on the Steel-structured foldable box to the sheet iron.



Final packing effect is finished.

